Sanitizers used for treating post-harvest agricultural water on produce farms often come in 2.5, 5, or 10 gallon totes. These totes can be cumbersome to pour from resulting in splashing and spilling. These chemicals are also shipped in concentrations that can cause injury.

Here are some simple ways of increasing the safety and accuracy of sanitizer dispensing.

**Safety First**

Remember that you are dealing with chemicals that can hurt you and your crew. Check the label and material safety data sheet (MSDS) for the product you are using and be sure to follow proper handling procedures and use proper personal protective equipment (PPE). Appropriate PPE is typically a minimum of rubber gloves and safety glasses or goggles, but you may want to consider an apron and long sleeves. Also be sure you are working in a well-ventilated space.

Keep in mind that most sanitizers off-gas to some degree. When stored in their shipping containers and even in spray bottles or dispensing bottles, it is important to slowly vent the contents occasionally to prevent bursting the container and having a leak and spill. If you aren’t using the product regularly or if it is particularly hot outside, watch for bulging containers and take care to slowly open the cap to vent and reduce the pressure slowly.

**Use Standardized Dosing Measures**

If you are regularly adding sanitizer to specific dunk tanks or sinks and know the volume of them, write down the correct dose of sanitizer once you calculate it. Make this part of a brief standard operating procedure (SOP) that anyone on your crew can follow once they know what is being washed and in what container.

Taking this a step further, consider getting a measuring scoop or cup that is used just for this purpose. Mark it with permanent marker or in some other permanent way at the level corresponding to specific amounts used regularly on your farm. You can also trim the scoop to measure just the right amount. If you have lots of different uses, consider using multiple measuring cups and label them or maybe even color code them according to their specific use.

**Install a Spigot on the Tote**

The single easiest thing to do to improve your dispensing of sanitizers is to install a spigot (also called a “quarter-turn valve” or a “self venting tap”) on the tote. The totes come with a bung cap that has a threaded insert typically with 3/4” FNPT thread. A spigot or quarter-turn valve can be threaded into that bung cap to allow for a simple way of dispensing.
Step 1: Use a large flathead screwdriver or bung cap tool to open the cap by twisting.

Step 2: Remove the cap to reveal the threads.

Step 3: Insert the valve into the cap and screw into place.

Step 4: Adjust the angle of the valve. Make sure the cap and valve are closed before turning upright.

How Much Should I Use?
The amount of sanitizer you use depends on the intended purpose. For a review of how the dose varies with use, read A Guide to Cleaning, Sanitizing, and Disinfecting for Produce Farms.

Example: Sanidate 5.0 is intended to be used at a concentration of 27-96 ppm according to the label when used for postharvest wash water treatment. This means a “dose” of 0.06-0.20 fl. oz. of Sanidate 5.0 per gallon of wash water. For leafy greens, Biosafe, the manufacturer of Sanidate, recommends 40-60 ppm which means 0.10-0.14 fl. oz (roughly 1/2 to 1.0 teaspoons) per gallon of water. Dosing at the high end of this range will provide extra sanitizer which is helpful since it gets used up during the wash cycle. You should confirm the concentration of sanitizer at the start and end of the wash cycle using test strips. Our online dose calculator may be helpful.

Use a Twin Neck Bottle
You may have seen two-stroke oil sold in a twin-neck bottle (also called a “double-neck” or “tip and pour” bottle). These bottles are designed to allow you to measure the right amount of sanitizer without having to lift and pour from the tote. You will need to drill a hole in the solid base of the bung cap where the threaded inset ends to allow the air tube from the spigot through and to allow fluid out.

Aeroflow 3/4" Self Venting Tap from US Plastics – $3

Twin neck bottles are an inexpensive and easy option for dispensing small amounts of sanitizer.
amount of fluid form a larger reservoir and then dispense only the measured amount. It is a great tool for lots of farm applications. In this case, you could fill the larger reservoir with a week’s worth of sanitizer from a tote with a spigot (see above) and then measure and dispense safely, quickly, and easily.

**Twin Neck Bottles** from US Plastic – 8, 16, and 32 oz – $1-3

**Twin Neck Bottles** from The Cary Company – 8 oz to 2 liter – $1-4

**Use a Pipette for Smaller Volumes**

If you are mixing up a spray bottle or other small volume of sanitizer solution, a smaller dosing measure may be needed. For example, to mix a 32 oz spray bottle with a Sanidate 5.0 solution used for sanitizing hard food contact surfaces, you’ll want to add about 9 mL (a little more than 1/2 Tbsp) to the spray bottle and fill with 32 oz of water. A pipette is a good tool for this job. These are something like a mini-Turkey baster or eye dropper and are available in a range of sizes with graduations to allow measuring. Calculate the needed dose to determine an appropriate size for your needs. A good practice when using pipettes is to pickup more solution than needed and then squeeze the extra out back into the container to achieve the desired dose amount. One piece plastic syphons (see inset) are recommended over pipettes which are loaded by inhaling with your mouth.

**One Piece Syphon Pipette** US Plastic – 5, 7.5, 8, and 15 mL – 100 pcs – $0.30 – $0.40 each.

**10 mL Plastic Pipettes** on Amazon – 20 pcs $11, $0.58 each

**Manual Pumps**

A manual plunger pump (also called a “pail pump” or a “drum pump”) can be attached to a tote in place of the bung cap. These are similar to what you may have used for dispensing ketchup or mustard at a condiment station in a restaurant. As you push down on the spout plunger, fluid is forced out through the spout. These make it easier to dispense the fluid without lifting and pouring from the tote, but require some coordination and don’t provide direct measurement.

**Pail/Drum Pump** from ULINE, $14

**EZI Pail Pump for 5 Gallon Container** – $100

**Goat Throat** – $299 – GoatThroat 300 Pump with Viton seals. (NOTE: As of early 2020, an adapter is needed to attach this pump to Sanidate 5.0, 5 gallon carboys.)

**Flow Driven Injectors**

A flow driven injector may be an efficient option for farms that use large tanks or frequently change water. These injectors are installed in-line with the water fill line (though typically have bypass circuits as well). As the water flows through the injector, it drives a pump inside that brings in a specific, but adjustable, ratio of chemical.

**Dosatron options** – D14MZ2 – $940-1000.

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Sanitizing and Cleaning Resources for your Business

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Date: 2/23/22