COOLBOTS ™: INEXPENSIVE COLD STORAGE

Demand for on-farm cold storage of produce is increasing as local markets for these goods expand. Many local producers are asking about CoolBots™, a tool that works with a window air-conditioner to make a cooler out of an insulated space. This article collects information about CoolBots and highlights some considerations growers should be aware of.

Why use a CoolBot?

CoolBots cost less to install than a traditional refrigeration system. They can be installed by anyone with basic mechanical skills. The maintenance is also something that can be done by most people with basic skills.

In a nutshell

- Understand your storage needs;
- How much of each crop is being stored? How much space is needed for each crop?
 - Target temperature and humidity for each crop or group (see <u>USDA Handbook 66</u> and <u>UVM Crop Storage Planner</u>)
 - Cooler size (UVM Crop Storage Planner)
- How often will you be opening the cooler door? How can you reduce that?
 - How will you remove field heat prior to storage?
- Build a good cooler box (room)
- Understand the limitations of the CoolBot
- Use a <u>recommended</u> AC unit of appropriate size
- Plan for maintenance (cleaning the air conditioner coil, off -season storage, protection from elements, clearing the drain pan and drain hole, etc.)
 - Maintenance and troubleshooting guides are available from <u>storeitcold.com</u>

Many vegetable farmers utilize Coolbots (\$349), a controller that allows the AC unit to run with a lower temperature than normal, to simplify the refrigeration system of their walk-in coolers.

<u>Store It Cold</u>, the manufacturer, has a website with excellent resources and FAQ's, including a list of <u>recommended AC</u> units.

CoolBots are NOT recommended for:

- Rapidly cooling a product
- As a freezer CoolBots perform best above 36 °F and will not go below 32 °F.
- Sites with many door openings per day (for example > 6 times per hour)
- Running through the winter not a show stopper, but you need to be more careful about which AC unit you choose

Other things to be very aware of, according to the CoolBot controller manufacturer, include

- A well-constructed cooler box Start with a well-insulated (>R24), well sealed (caulk and spray-foam everything, no gaps) cooler box. The University of Kentucky has an excellent set of documentation, and presentation for a low cost cooler design. North Carolina State University also has a fact sheet with guidance on cooler sizing and construction.
- A well-suited AC unit avoid portable AC units. The AC unit will need to have a digital display and automatic restart.
- Cooling a space above 61 °F.

A <u>NYSERDA report</u> found that a cost estimate of the CoolBot system (15,000 BTU/hr) is \$750 installed compared to \$4,400 for a conventional system. The operating costs of a CoolBot system are comparable to traditional refrigeration system.



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