#### Floors, Walls, Bins & Other Post **Harvest Surfaces**

**Andy Chamberlin Chris Callahan** 













New England Vegetable and Fruit Conference

December 12, 2019 Manchester, NH





## **Key Point - Produce Safety**

Risk reduction

isn't rocket

science,

but....







#### **Packsheds**

- A wide range of buildings can work
- "Four sticks and a lid"
- Special Use Building
  - Wall materials
  - Floor material
  - Tables/work area









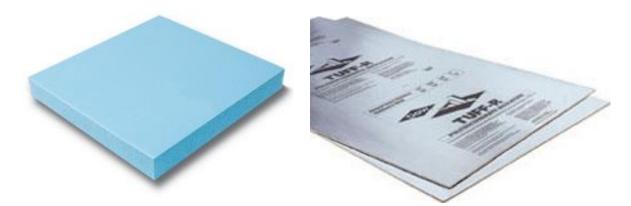
## Insulation

#### Foam boards

- Blue (polystyrene)
- White (poly isocyanate)

Spray foam (poly iso)

Rockwool or Mineral wool batts



Generally avoided due to high moisture issues:

- Fiberglass (pink)
- Cellulose

Insulation Options	\$/R/ft2
Spray Foam - Closed Cell	0.1667
Spray Foam - Open Cell	0.1083
Blue Board	0.0968
Poly Iso Board (HiR)	0.0732
Fiberglass Roll	0.0024





# Structural Insulated Panels (SIPs)

- Pre-fabricated insulated panels that can be used for cooler siding
- Can be load-bearing
- Can be used for roof-insulation
- Think about smooth and cleanable finish surface





#### **Avoid Bare Wood & Liquid Water**





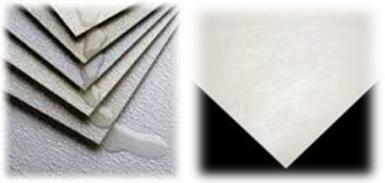








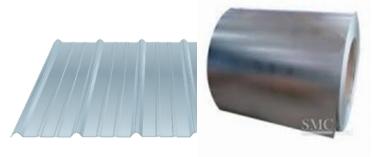
#### **Smooth and Cleanable Materials**



Fiber Reinforced Plastic (FRP) aka "Dairyboard" \$1.03-1.92 / ft<sup>2</sup>



WallTuf \$1.25 / ft<sup>2</sup>



Galvanized Aluminum (Galvalum) \$0.76-0.95 / ft<sup>2</sup>



TrussCore \$1.52 / ft<sup>2</sup>



Extrutech \$2.20 / ft<sup>2</sup>



Utilite \$1.85 / ft<sup>2</sup>

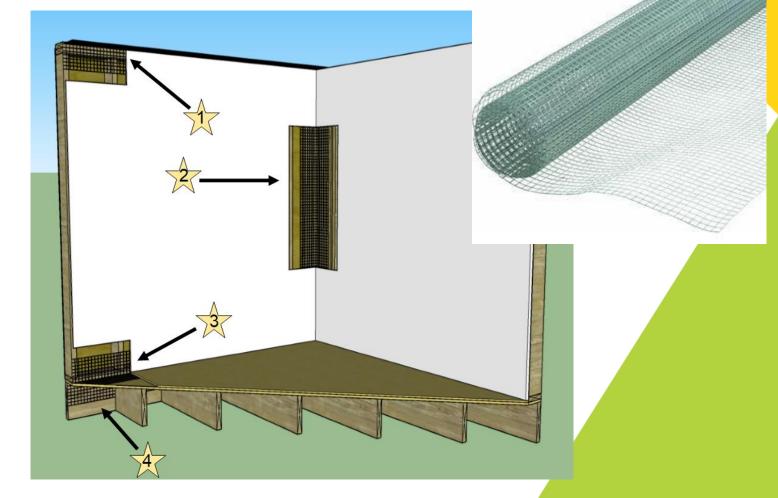


Ribcore \$0.77 / ft<sup>2</sup>

#### **Rodent & Pest Control**

#### **Limit Access**

- Tight construction
- Flashing/wire
  mesh/hardware
  cloth at corners
- Cement curbs







# Floors





# Cleanable & Drainable



















Trench Drain Cleanout @ go.uvm.edu/floors







Bin Storage And Cover @ go.uvm.edu/floors











**Leads To A Loading Dock!** 



# Walls



# Trusscore - Corrugated PVC





# **Bright and Cleanable**





**Sheet Metal** 

















# Bins, Totes, Crates



## CONTAINERS: TOTES, LUGS, CARTONS, BINS, BOXES

- What crops?
- Drain holes or a solid bottom?
- Vented sides?
- Cleanable?
- Durability
- Can you easily label?
- Light blocking and UV resistance
- Stacking/Nesting?
- Different colors?
- Is the container ergonomic?















**Buckhorn Flip Top Totes** 





















# Work Surfaces





**All Wash Areas** 

























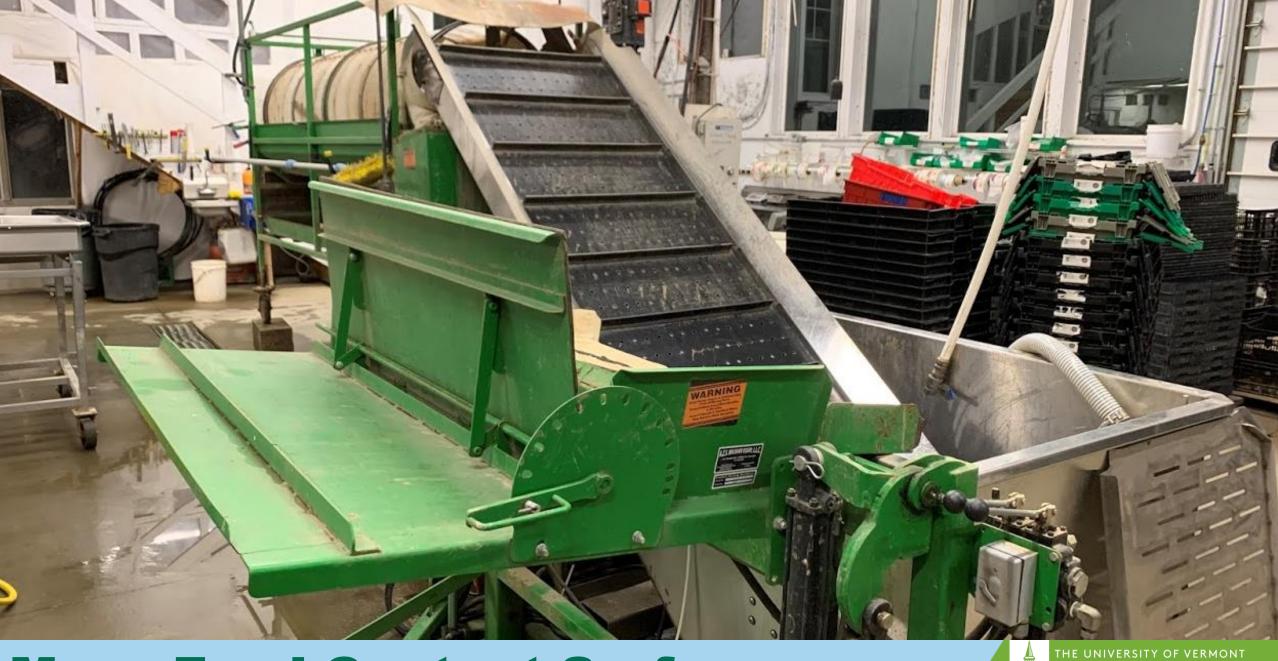
# Equipment & Tools





**Dry and Easy to Find** 





**Many Food Contact Surfaces** 

THE UNIVERSITY OF VERMONT EXTENSION



## **Brushes Can Be Challenging**





**Equipment Designed for Cleaning** 









# **SPINNERS**











# SPEED QUEEN WASHING MACHINE SPINNER









#### **Key Points**

- Good hygienic design eases produce safety
  - Drainage
  - Impervious walls
  - Easy to clean equipment
  - Minimizing harborage (collection points)
- All surfaces should be smooth and cleanable



### **Postharvest Case Studies**

Footprint Farm – BarnHouse Construction (\$300k)

go.uvm.edu/footprint

Mighty Food Farm – New Construction (\$100k) go.uvm.edu/mighty

Last Resort Farm – Dairy Barn Renovation (\$60k)

go.uvm.edu/lrf

Root 5 Farm – Conversion and Expansion of Pole Barn (\$40k)

go.uvm.edu/root5farm













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Keep in touch

















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